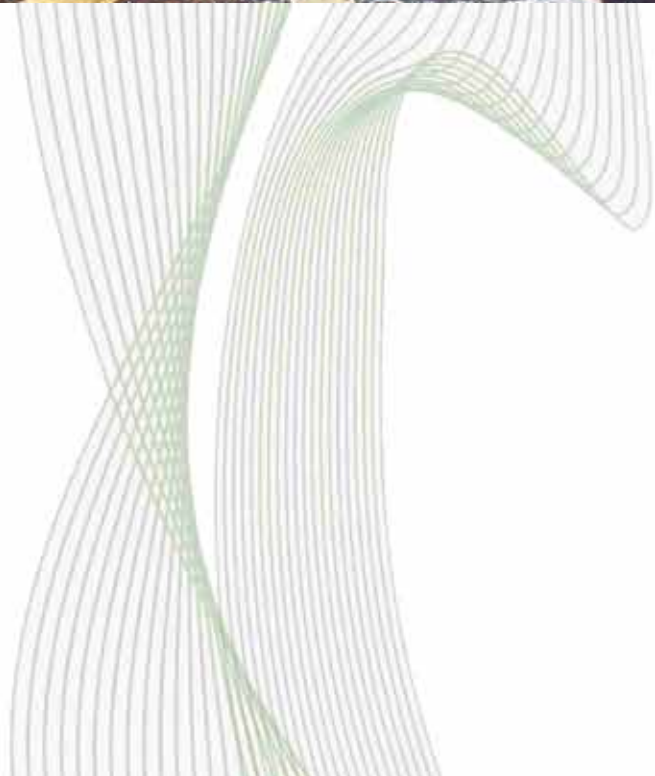
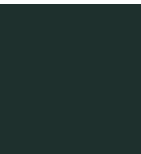




COLD CASTABLES

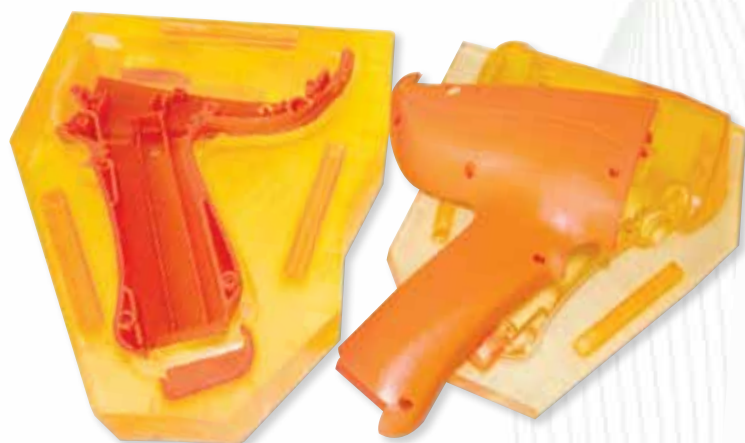
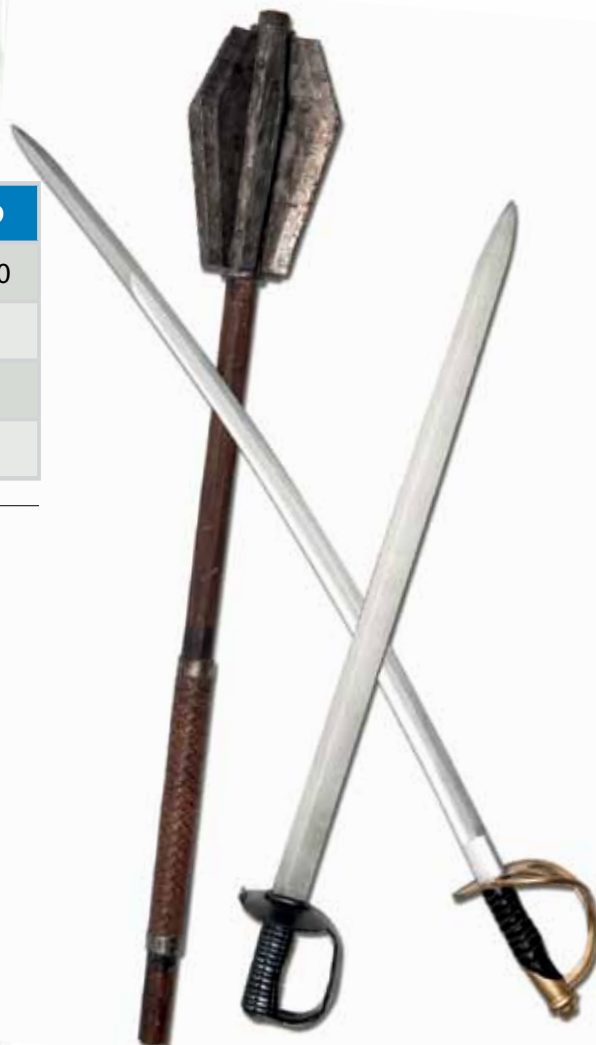


Eracast Tooling Grades

- LOW VISCOSITY
- LONG POT LIFE
- RAPID DEMOULD
- VERY LOW SHRINKAGE

MDI

PROPERTIES	TLS65D	TLS70D	TG70D
Mix Ratio (A/B)	100/100	100/100	100/130
Working Life @ 25°C (mins)	11	4	10
Hardness (Shore D)	65D	70D	70D
Mixed Viscosity @ 25°C	220	250	400



Erapol EMD (Low Hardness)

- LOW VISCOSITY
- LONG POT LIFE
- RAPID DEMOULD
- VERY LOW SHRINKAGE

MDI

PROPERTIES	EMD25A-CC	EMD35A-CC	EMD45A-CC
Mix Ratio (A/B)	100/230	100/210	100/120
Working Life @ 25°C (mins)	15	15	22
Hardness (Shore A)	25 ± 5	35 ± 5	45 ± 5
Mixed Viscosity @ 25°C (cps)	450	550	650

For further information please refer to the relevant Technical Data Sheet or contact your Era Polymers Sales Representative.

